



NOTES:

1. THREAD TYPE : UNF
2. MATERIAL : Nitronic 60
3. TAP SIZES : 10-32
4. DRILL SIZE : #7
5. ROCKWELL HARDNESS : C43-C50
6. TYPE : Screw Locking Helical

COMPONENT	Helical Insert
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SCALE	7.39
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4GDN1
Helical Insert, 10-32x0.285 L, PK100

UNIT	INCH
SHEET	1 of 1