



NOTES:

1. THREAD TYPE : UNF
2. MATERIAL : 304 Stainless Steel
3. TAP SIZES : 1-1/4-12
4. DRILL SIZE : 1-17/64
5. ROCKWELL HARDNESS : C43-C50
6. TYPE : Free Running Helical

COMPONENT	Helical Insert
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SCALE 1.20

<h1 style="margin: 0;">4EWP9</h1> <p style="margin: 0;">Helical Insert, Free, SS, 1-1/4-12</p>	UNIT
	INCH
	SHEET
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