



NOTES:

- 1. THREAD TYPE : UNC
- 2. MATERIAL : 304 Stainless Steel
- 3. TAP SIZES : 1/4-20
- 4. DRILL SIZE : H
- 5. ROCKWELL HARDNESS : C43-C50
- 6. TYPE : Free Running Helical

COMPONENT	Helical Insert		
4CZX1	UNIT		
	INCH		
	SHEET		
	1 of 1		
SCALE		4.88	
Helical Insert, 304SS, 1/4-20, PK100			



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