



NOTES:

- 1. THREAD TYPE : UNF
- 2. MATERIAL : Nitronic 60
- 3. TAP SIZES : 10-32
- 4. DRILL SIZE : #7
- 5. ROCKWELL HARDNESS : C43-C50
- 6. TYPE : Free Running Helical

COMPONENT	Helical Insert
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SCALE	5.47
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4CZV1 Helical Insert, Free, 10-32, PK100	UNIT
	INCH
	SHEET
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