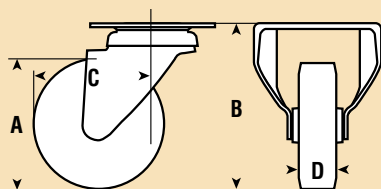
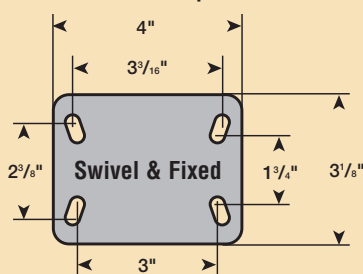


SOVEREIGN SERIES

Revvo Sovereign Series casters are designed for light applications where casters are subject to manual propulsion, such as shopping carts and store fixtures. They are available in two wheel sizes (4" & 5") with load capacities ranging from 185 to 330 lbs. Swivel and fixed models can be fitted with rectangular top plates (TSSV/TFSV) or bolt hole style swivel frames (BSSV). Sovereign casters feature a swivel double-ball raceway and Santoprene wheel molded onto a



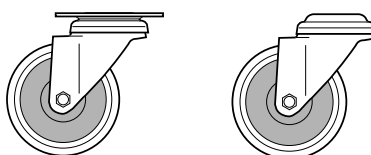
Standard Top Plate



TSSV/TFSV top plates have fixing holes to suit 5/16" diameter bolts.

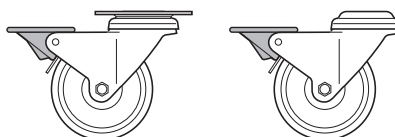


Options & Accessories



Threadguards (T)

- Prevents string, thread, etc. from binding wheel
- To order, add suffix **T** to Part #



Total Stop Brake (TS)

- Available for swivel casters only
- Foot-operated pedal locks wheel
- To order, include **TS** in Swivel Part # per chart below

Expanding Rubber Plugs (Round) Supplied in four sizes:

Plug Diameter:	Expands from:	Tube Size	Reference #
3/4"	.74" to .80"	7/8" OD - 18/16 Gauge	1284300
13/16"	.83" to .92"	1" OD - 18/16/14 Gauge	1284080
15/16"	.95" to 1.06"	1-1/8" OD - 18/16 Gauge	1284310
1-1/16"	1.06" to 1.16"	1/4" OD - 18/16/14 Gauge	1284320

Top plate swivel style shown with gray rubber tire and total stop brake.

To order plugs, add Reference # to Part #

Note: Also available are Round Steel Plugs and Expanding Rubber Plugs for Square tubing. Please consult factory for specifications, pricing, and minimum order requirements.

A = Wheel Diameter B = Overall Height C = Swivel Radius D = Tread Width

SOVEREIGN SERIES							Top Plate		Bolt Hole		
A	B	C	D	Load Capacity	Bearing	Wheel	Swivel Part #	Fixed Part #	Swivel Part # Total Stop Brake	Swivel Part #	Swivel Part # Total Stop Brake
4"	5"	3-1/4"	1-1/4"	330	Plain	Black Nylon	TSSV 100 BN0S	TFSV 100 BN0S	TSSV 100 BN0S-TS	BSSV 100 BN0S	BSSV 100 BN0S-TS
4"	5"	3-1/4"	1-1/4"	330	Plain	White Nylon	TSSV 100 WN0S	TFSV 100 WN0S	TSSV 100 WN0S-TS	BSSV 100 WN0S	BSSV 100 WN0S-TS
4"	5"	3-1/4"	1-3/16"	264	Precision Ball	Blue Rubber	TSSV 100 BR2S	TFSV 100 BR2S	TSSV 100 BP2S-TS	BSSV 100 BP2S	BSSV 100 BR2S-TS
4"	5"	3-1/4"	1-3/16"	185	Plain	Gray Rubber	TSSV 100 RL0S	TFSV 100 RL0S	TSSV 100 RL0S-TS	BSSV 100 RL0S	BSSV 100 RL0S-TS
5"	6"	4-5/16"	1-1/4"	330	Plain	Black Nylon	TSSV 125 BN0S	TFSV 125 BN0S	TSSV 125 BN0S-TS	BSSV 125 BN0S	BSSV 125 BN0S-TS
5"	6"	4-5/16"	1-1/4"	330	Plain	White Nylon	TSSV 125 WN0S	TFSV 125 WN0S	TSSV 125 WN0S-TS	BSSV 125 WN0S	BSSV 125 WN0S-TS
5"	6"	4-5/16"	1-3/16"	308	Precision Ball	Blue Rubber	TSSV 125 BR2S	TFSV 125 BR2S	TSSV 125 BP2S-TS	BSSV 125 BP2S	BSSV 125 BR2S-TS
5"	6"	4-5/16"	1-3/16"	185	Plain	Gray Rubber	TSSV 125 RL0S	TFSV 125 RL0S	TSSV 125 RL0S-TS	BSSV 125 RL0S	BSSV 125 RL0S-TS

BSSV bolt hole frames have a mounting center hole of 3/8".