

CARTON-SEALING TAPE





Carton-Sealing Tape

IPG® offers full line of pressure-sensitive carton-sealing tape with all three adhesive technologies: acrylic, hot melt and natural rubber. As a leader in pressure-sensitive carton-sealing tape market, IPG® combines years of experience as a prime manufacturer of superior quality tape to the industrial and consumer channels.



Scan here to learn more about carton-sealing products!

Surrounding Customers With Solutions

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Hot Melt Adhesive

Intertape® brand Hot Melt Carton-Sealing Tape offers the widest range of application flexibility available. They offer excellent processing performance whether manually or automatically applied. Their superior adhesion properties, holding force, tensile strength and easy unwind ensure consistent, reliable seals to variety of corrugated and linerboard boxes.



HOT MELT ADHESIVE																				
Physical Properties	ASTM Test Method	1100	9100	8100	7150	7151QT		7100		6151QT		6100		6100 LPT	6122		5135		780 PET	
						HL	ML	HL	ML	HL	ML	HL	ML		HL	ML	HL	ML		
Peel Adhesion (oz/in width)	D-3330	46	44	42	43	31	31	32	32	29	29	32	32	32	32	30	30	30	30	65
Tensile Strength, MD (lb/in width)	D-3759	32	28	25	22	27	22	27	22	25	19	25	19	19	23	19	23	19	19	55
Elongation, MD (% at break)	D-3759	150	150	130	120	85	120	85	120	80	120	80	120	120	79	120	79	120	100	100
Holding Power to Linerboard (min)	D-3654	38,000	23,000	16,000	7,000	2,800	2,800	6,000	7,000	2,500	STET	5,000	5,000	4,000	4,000	4,000	2,000	2,000	85,000	



1100 3.0mil Premium Hot Melt with Corru-Grip™

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 55m	36	3.0
		48mm x 100m	36	
		72mm x 55m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	3.0
		72mm x 914m	4	



Extra heavy weight box sealing, under or overstuffed boxes, package repair and bundling



9100 2.5mil Premium Hot Melt with Corru-Grip™

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 55m	36	2.5
		48mm x 100m	36	
		72mm x 55m 72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	2.5
		72mm x 914m	4	



Heavy weight or bulky box sealing



8100 2.2mil Medium Grade Hot Melt with Corru-Grip™

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 100m	36	2.2
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	2.2
		72mm x 914m	4	
		72mm x 1371m	4	



Medium weight box sealing

*Many popular sizes available in Tan as a non-stock, make-to-order item.

Hot Melt Adhesive



7150 2.0mil Medium Grade Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	White	48mm x 100m	36	2.0
		72mm x 100m	24	
Machine Length	White	48mm x 914m	6	2.0

Medium weight box sealing



7151QT 1.95mil Cold Temperature Medium Grade Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 100m	36	1.95
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.95
		48mm x 1371m	6	
		48mm x 1500m	6	
		48mm x 1828m	4	
		72mm x 914m	4	

Medium weight box sealing in cooler food packaging/processing and moving/storage applications



7100 1.85mil Medium Grade Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 50m	36	1.85
		48mm x 100m	36	
		48mm x 200m	36	
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.85
		48mm x 1371m	6	
		48mm x 1500m	6	
		48mm x 1828m	4	
		72mm x 914m	4	
		72mm x 1371m	4	
		72mm x 1500m	4	

Medium weight box sealing



6151QT 1.7mil Cold Temperature Utility Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 100m	36	1.7
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.7
		48mm x 1371m	6	
		48mm x 1828m	4	
		72mm x 914m	4	
		72mm x 1371m	4	

Light to medium weight box sealing in cooler food packaging/processing and moving/storage applications

*Many popular sizes available in Tan as a non-stock, make-to-order item.

Hot Melt Adhesive



6100 1.6mil Utility Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 50m	36	1.6
		48mm x 100m	36	
		48mm x 200m	36	
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.6
		48mm x 1371m	6	
		48mm x 1828m	4	
		72mm x 914m	4	
		72mm x 1371m	4	
		72mm x 1828m	4	

Light to medium weight box sealing



6100LPT 1.6mil Label Protection Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	96mm x 66m	18	1.6
		144mm x 66m	12	

For Shipping label protection, edge reinforcing, splicing, hinging, tabbing



6122 1.5mil Utility Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	48mm x 100m	36	1.5
		48mm x 914m	6	
		72mm x 100m	24	
		72mm x 914m	4	
		72mm x 914m	4	

Light weight box sealing



5135 1.35mil Utility Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	48mm x 50m	36	1.35
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.35

Light weight box sealing



780PET 3.0mil Specialty PET Hot Melt

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	50.8mm x 55m	36	3.0

Extra heavy weight box sealing, under or overstuffed boxes, package repair and bundling

*Many popular sizes available in Tan as a non-stock, make-to-order item.



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Acrylic Adhesive

Intertape® brand Acrylic Carton-Sealing Tape is best suited for reliable, all-temperature box sealing performance (less than 40°F and greater than 120°F) where resistance to aging, weathering, UV light and yellowing are important. They also provide excellent clarity, high shear strength to prevent “flagging”, superior quick stick performance and controlled unwind to facilitate dispensing on manual or automatic case sealing machines.



ACRYLIC ADHESIVE																			
Physical Properties	ASTM Test Method	341		291		400		321		191		300		170		161		291 CTTC	130 WS
		H	M	H	M	H	M	H	M	H	M	H	M	H	M				
Peel Adhesion (oz/in width)	D-3330	22	20	20	20	20	20	17	17	17	17	16	16	15	15	20	20		
Tensile Strength, MD (lb/in width)	D-3759	32	28	27	22	27	22	27	22	25	19	25	19	25	19	28	22		
Elongation, MD (% at break)	D-3759	150	140	85	120	85	120	85	120	80	120	80	120	80	120	140	120		



341 3.0mil Premium Acrylic					Heavy weight or bulky box sealing
Type	Color	Size	Rolls/Carton	Mil	
Hand Length	Clear	48mm x 55m	36	3.0	
		72mm x 55m	24		



291 2.5mil Premium Acrylic					Heavy weight box sealing
Type	Color	Size	Rolls/Carton	Mil	
Hand Length	Clear	48mm x 55m	36	2.5	
		48mm x 100m			
		72mm x 55m	24		
		72mm x 100m			
Machine Length	Clear	48mm x 914m	6	2.5	
		72mm x 914m	4		



400 2.0mil Medium Grade Acrylic					Medium weight box sealing
Type	Color	Size	Rolls/Carton	Mil	
Hand Length	Clear, Tan*	48mm x 50m	36	2.1	
		48mm x 100m	36		
		72mm x 100m	24		
Machine Length	Clear, Tan*	48mm x 914m	6	2.1	
		48mm x 1371m	6		
		48mm x 1500m	6		
		48mm x 1828m	6		
		72mm x 914m	4		
		72mm x 1371m	4		
		72mm x 1500m	4		
			4		



321 2.1mil Medium Grade Colored Acrylic					Medium weight box sealing
Type	Color	Size	Rolls/Carton	Mil	
Hand Length	Black, Blue, Green, Orange, Red, White, Yellow	48mm x 100m	36	2.1	
		72mm x 100m	24		
Machine Length		48mm x 914m	6	2.1	

*Many popular sizes available in Tan as a non-stock, make-to-order item.

Acrylic Adhesive



191 1.91mil Medium Grade Acrylic

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	48mm x 100m	36	1.91
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.91
		48mm x 1371m	6	
		72mm x 914m	4	

Medium weight box sealing



300 1.85mil Utility Acrylic

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 50m	36	1.85
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.85
		48mm x 1371m	6	

Light to medium weight box sealing



170 1.75mil Utility Acrylic

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 50m	36	1.75
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.75
		48mm x 1371m	6	
		72mm x 914m	4	

Light weight box sealing



161 1.61mil Utility Acrylic

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	48mm x 100m	36	1.61
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.61
		72mm x 914m	4	

Light weight box sealing



291CTTC 2.7mil Clear-to-the-Core Specialty Acrylic

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	48mm x 50m	36	2.7

Medium weight box sealing



130WS 2.0mil Whisper Smooth® Specialty Acrylic

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 100m	36	2.0
		72mm x 114m	24	

Medium weight box sealing

*Many popular sizes available in Tan as a non-stock, make-to-order item.

Natural Rubber Adhesive

IPG's Central® brand Natural Rubber Carton-Sealing Tape has the most aggressive adhesive available. They offer fast, positive bonding on “problem” applications such as high recycled content cartons, rough or ultra-smooth cartons, heavy ink coverage, dusty and/or dirty environments, humid conditions and temperature extremes.



NATURAL RUBBER ADHESIVE

Physical Properties	ASTM Test Method	520	510	500	570	600 PVC	530 PVC
Peel Adhesion (oz/in width)	D-3330	24	22	21	21	23	24
Tensile Strength, MD (lb/in width)	D-3759	32	28	22	19	24	24
Elongation, MD (% at break)	D-3759	150	140	120	120	80	80



520 2.8mil Premium Natural Rubber

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	48mm x 55m	36	2.8
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	72mm x 914m	4	2.8

Extra heavy duty box sealing



510 2.3mil Premium Natural Rubber

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear	48mm x 50m	36	2.3
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	2.3
		72mm x 914m	4	

Heavy duty box sealing



500 1.9mil Medium Grade Natural Rubber

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 50m	36	1.9
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	White	48mm x 100m	36	1.9
		Clear	48mm x 914m	
		72mm x 914m	4	

Medium weight box sealing



570 1.6mil Utility Natural Rubber

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 55m	36	1.6
		48mm x 100m	36	
		72mm x 100m	24	

Light to medium weight box sealing



600PVC 2.3mil PVC Specialty Natural Rubber

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Red, Yellow, Dark Blue, Green, Light Blue, Orange, White	9mm x 164m	96	2.3

Bag sealing and color code identification

*Many popular sizes available in Tan as a non-stock, make-to-order item.

Natural Rubber Adhesive



530PVC 2.2mil PVC Specialty Natural Rubber

Type	Color	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan*	48mm x 50m	36	2.2
		48mm x 100m	36	
		72mm x 100m	24	

Light to medium weight box sealing

*Many popular sizes available in Tan as a non-stock, make-to-order item.

Printed Carton-Sealing Tape

Printed tape helps get the job done. When you have a message that must be noticed, use IPG's effective and cost-efficient printed tape with added instructions, advertising or identification. IPG® offers a wide variety of custom printed and standard designs.

Carton-Sealing Systems

Hand Dispensers

Exclusive to IPG®, XTRAtape™ delivers 200m of quality tape in the same size roll as the traditional 100m product, saving on packaging material, roll changes and warehouse space while reducing shipping costs, maximizing and improving your bottom line.



XTRAtape™

Type	Color	Product	Size	Rolls/Carton	Mil
Hand Length	Clear, Tan	6100 XTRA	48mm x 200m	36	1.6
		7100 XTRA	48mm x 200m	36	1.85
TPX48	48mm (36mm core) XTRAtape™ Dispenser				



CARTON-SEALING TAPE HAND DISPENSERS

Type	Description
1969	48mm Hand Dispenser with Intertape Label
1970	72mm Hand Dispenser with Intertape Label

Case Sealing Machinery

IPG® is a major integrated provider of both pressure-sensitive tape and case sealing machinery. We are committed to providing timely system solutions and have wide variety of standard case sealing machinery for quick delivery.

The modular design of each Interpack™ case taper combined with superior features and materials will provide flawless performance for many years to come. Standard machines are available in every drive style and can be outfitted with either 2" or 3" wide HSD 2000-ET II taping heads. Heavy duty, dual column construction, oversized gearmotors, and low maintenance are the hallmarks of the Interpack™ machinery line.



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CORPORATE PROFILE

Intertape Polymer Group® Inc. (IPG®) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing and technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company believes it has assembled the broadest and deepest range of products in the industry. IPG® is widely recognized for its development and manufacture of specialized polyolefin, plastic and paper-based packaging products, as well as complementary packaging systems for industrial and retail use. Additionally, IPG® is a woven and flexible intermediate bulk container (FIBC) manufacturer. Its performance products, including tapes and cloths, are designed for demanding aerospace, automotive and industrial applications and are sold to a broad range of industry/specialty distributors, retail stores and large end-users in diverse industries.



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● Manufacturing
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