

Millermatic® 211 MIG Welder

Genuine Miller® Accessories



MDX™-100 MIG Gun 1770028

100-amp MIG gun with Miller® AccuLock™ MDX consumables for .030–.035 in. (0.8–0.9 mm) wire. Includes 10 ft. (3 m) cable assembly.

- Install AccuLock contact tips with a single turn.
- AccuLock liner locks at front and back of gun to align with contact tip and power pin for a flawless wire feed path.
- Durable, ergonomic handle with overmolding improves grip and comfort.
- Ball-and-socket handle with rear swivel for increased gun maneuverability while reducing welder fatigue.



Spoolmate™ 100 Spool Gun 300371

Direct-connect spool gun handles .030–.035 inch (0.8–0.9 mm) aluminum (4043 only) and .023–.035 inch

(0.6–0.9 mm) steel/stainless steel wires. Rated at 135 amps, 30 percent duty cycle. Includes 12-foot (3.7 m) cable assembly and custom carrying case.



Spoolmate™ 150 Spool Gun 301272

Direct-connect spool gun handles .030–.035 inch (0.8–0.9 mm) 4000/5000 series

aluminum and .023–.035 inch (0.6–0.9 mm) steel/stainless steel wires. Rated at 150 amps, 60 percent duty cycle. Includes 20-foot (6.1 m) cable assembly.



Running Gear/Cylinder Rack 301239

Heavy-duty construction with 8-inch rubber rear wheels. Convenient front handles, cable holders and plastic consumable box. For gas cylinders

no greater than 7 inches (178 mm) in diameter or 65 pounds (29.5 kg) in weight.

Purchase the Millermatic 211 package (951603) and receive the Millermatic 211 and running gear/cylinder rack (301239) packaged together!



Dual Cylinder Rack Conversion Kit and Tool Holder 301454

Converts running gear/cylinder rack (301239) from a single cylinder cart to a dual cylinder cart. Top bracket holds a variety of tools including a welder, adjustable wrench, screwdrivers, chipping hammer, wire brush and filler rod.



Protective Cover 301262

Consumables

For MDX™-100 MIG Gun

Miller® AccuLock™ MDX Consumables
Smaller consumables and components to access hard-to-reach weldments.

Contact Tips (10 per package)

T-M023	.023 in. (0.6 mm)
T-M030	.030 in. (0.8 mm)
T-M035	.035 in. (0.9 mm)
T-M045	.045 in. (1.2 mm)
T-M047	3/64 in. (1.2 mm)

Nozzles

NS-M1200B	Brass, 1/2 in. ID, flush
NS-M1200C	Copper, 1/2 in. ID, flush
NS-MFLX	Gasless nozzle

Diffuser D-M100

Monocoil Replacement Liners (10 ft.)

LM1A-10	.023/.025 in. (0.6 mm)
LM2A-10	.030/.035 in. (0.8/0.9 mm)
LM3A-10	.035/.045 in. (0.9/1.2 mm)

Note: Miller® FasTip™, M-Series and Bernard Centerfire™ diffusers and consumables are NOT compatible with MDX Series guns.

For Spoolmate™ 100 Spool Gun



Contact Tips (5 per package)

199730	.024 in. (0.6 mm)
186419	.030 in. (0.8 mm)
186406	.035 in. (0.9 mm)



Nozzle 186405

For Spoolmate™ 150 Spool Gun



Contact Tips (5 per package)

199387	.030 in. (0.8 mm)
199388	.035 in. (0.9 mm)



Nozzle 050622

For Both Spool Guns



Drive Roll (1) 186413

For .030/.035-inch (0.8/0.9 mm) wire.



Push Roll (1) 186414

For .030/.035-inch (0.8/0.9 mm) wire.

For Millermatic® 211



Quick Select™ Drive Roll 261157

For .024-inch (0.6 mm) or .030/.035-inch (0.8/0.9 mm) solid wire, and .030/.035-inch (0.8/0.9 mm) flux-cored wire.

V-Knurled Dual-Groove Drive Roll 202926

For .030/.035-inch (0.8/0.9 mm) or .045-inch (1.2 mm) flux-cored wire.

Ordering Information

Power Source and Options	Stock No.	Description	Qty.	Price
Millermatic® 211	907614	120/240 V, 50/60 Hz		
Millermatic® 211 with Running Gear/Cyl Rack	951603	Power source packaged with 301239 running gear/cylinder rack		
Guns				
MDX™-100 Gun	1770028	10 ft. (3 m), .030–.035 in (0.8–0.9 mm) wire		
Spoolmate™ 100 Spool Gun	300371	12 ft. (3.7 m). Includes custom carrying case		
Spoolmate™ 150 Spool Gun	301272	20 ft. (6.1 m)		
Accessories				
Running Gear/Cylinder Rack	301239			
Dual Cylinder Rack Conversion Kit and Tool Holder	301454			
Dual Cylinder Rack Cart	951770	Includes running gear/cylinder rack 301239 and dual cylinder rack conversion kit 301454. Must be assembled together		
Protective Cover	301262			
Material Thickness Gauge	229895			
Flow Gauge Regulator for Argon or AR/CO ₂ Mix	31-50-580-6	Replacement standard regulator		
Flow Gauge Regulator for CO ₂	31-50-320	Required if using 100 percent CO ₂ gas		
Flux-cored Wire				
Solid Wire				
Shielding Gas Cylinder				
Helmet/Gloves/Scratch Brush				
Consumables				
Contact Tips		See page 3		
Nozzles		See page 3		
Diffuser		See page 3		
Monocoil Replacement Liners		See page 3		
Drive Rolls		See page 3		

Date:

Total Quoted Price:

Distributed by:

