



Spray Master® 250 Amp MIG Gun



80% Duty Cycle - Mixed Gases
Suitable for Light/Medium Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Flux Cored (FCAW),
Aluminum (GMAW)

Standard Options Include:

- Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube – Part No. MS63-60 (Stock No. 1630-1189) on all guns up to 15 ft (4.6 m)
- Part No. MS63-45 (Stock No. 1630-1188) on all guns over 15 ft (4.6 m)
- Conduit Liner – 42 Series

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	12 ft (3.6 m)	MS212-3545	1023-1101
	15 ft (4.6 m)	MS215-3545	1023-1102
	20 ft (6.1 m)	MS220-3545	1023-1103
	25 ft (7.6 m)	MS225-3545	1023-1108

Tweco® Style (8-pin) Rear Connector

8-pin Control Wire Connector - ESAB REBEL

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	12 ft (3.6 m)	MS212E-3545	1023-1141
	15 ft (4.6 m)	MS215E-3545	1023-1140

Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	10 ft (3 m)	MS210M-3545	1023-1110
	12 ft (3.6 m)	MS212M-3545	1023-1111
	15 ft (4.6 m)	MS215M-3545	1023-1112
	15 ft (4.6 m)	MS215M-3545EL	1023-1121
	20 ft (6.1 m)	MS220M-3545	1023-1113
	25 ft (7.6 m)	MS225M-3545	1023-1118

Suffix "EL" = Eliminator Front End Consumables

Flexible Knucklehead™

Amp/Model	Bend Angle	Stand Cons.	Part No.	Stock No.
250	60°	■	MS62SFLX3-60	1620-1341
	80°	■	MS62SFLX4-80	1620-1342

Lincoln® Style Rear Connector

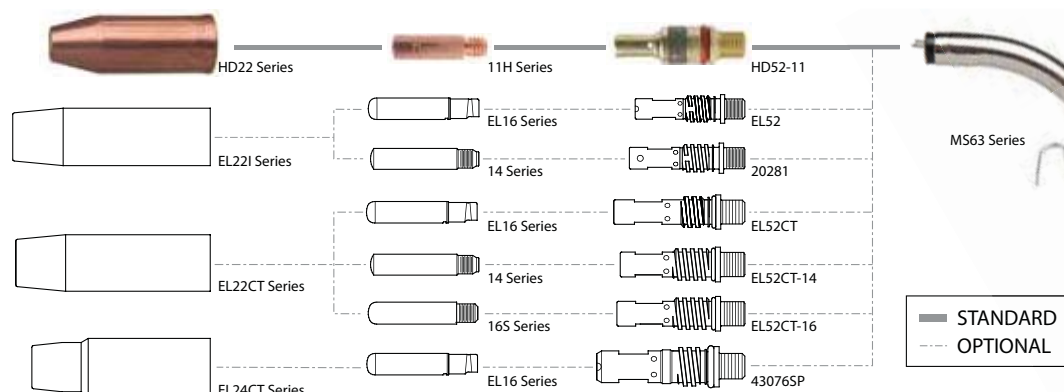
Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	12 ft (3.6 m)	MS212L-3545	1023-1136

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Euro-Kwik Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	12 ft (3.6 m)	MS212X-3545	1023-1126
	15 ft (4.6 m)	MS215X-3545	1023-1127
	25 ft (7.6 m)	MS225X-3545	1023-1133



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
250 Amps	80%	Mixed	Up To .045" (1.2 mm)	Air	Light/Medium Duty Fabrication

