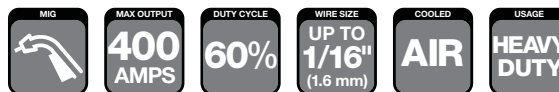


# WeldSkill® WM 400 Amp Air-Cooled MIG Gun



**60% Duty Cycle - CO<sub>2</sub> Carbon Dioxide**  
Suitable for Medium Duty Fabrication.



**WELDING PROCESSES:**  
**MIG (GMAW), Aluminum (GMAW)**

## Standard Options Include:

- Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube – Part No. WM400J-60 (Stock No. 1640-1305) on all guns up to 15 ft (4.6 m)
- **Part No. 62J-45** (Stock No. 1620-1300) on guns over 15ft. (4.6m)
- Conduit Liner – WS44 Series

## FEATURES

- **Oval Handle Shape** reduces operator fatigue
- **Dependable Welding** for a wide variety of industrial applications
- **High Impact-Resistant Handle and Components** for long-lasting durability
- **Three-Layer Conductor Tube Construction** (copper tube/silicon-resin glass insulator/metal jacket) for improved electrical conductivity
- **Improved Performance** with longer life consumables
- **Heavy Duty Design** with operator appeal

- **Wide Selection** of front end consumables available
- **Heavy Duty Contact Tips** in high heat applications offered
- **Improved Strain Relief** provides excellent flexibility

## Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	12 ft (3.6 m)	WM400-12-3545	1047-1001
	15 ft (4.6 m)	WM400-15-3545	1047-1002
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	WM400-15-116	1047-1007
	15 ft (4.6 m)	WM400-15-116K4\$	1040-1170
	25 ft (7.6 m)	WM400-25-116	1047-1016

## Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	15 ft (4.6 m)	WM400L-15-3545	1047-1077
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	WM400L-15-116	1047-1082
	15 ft (4.6 m)	WM400L-15-116K4\$	1040-1172
	25 ft (7.6 m)	WM400L-25-116	1047-1022

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Part No. LAK354 (Stock No. 2642-2450) Control wire assembly furnished.

## Miller® Style Rear Connector

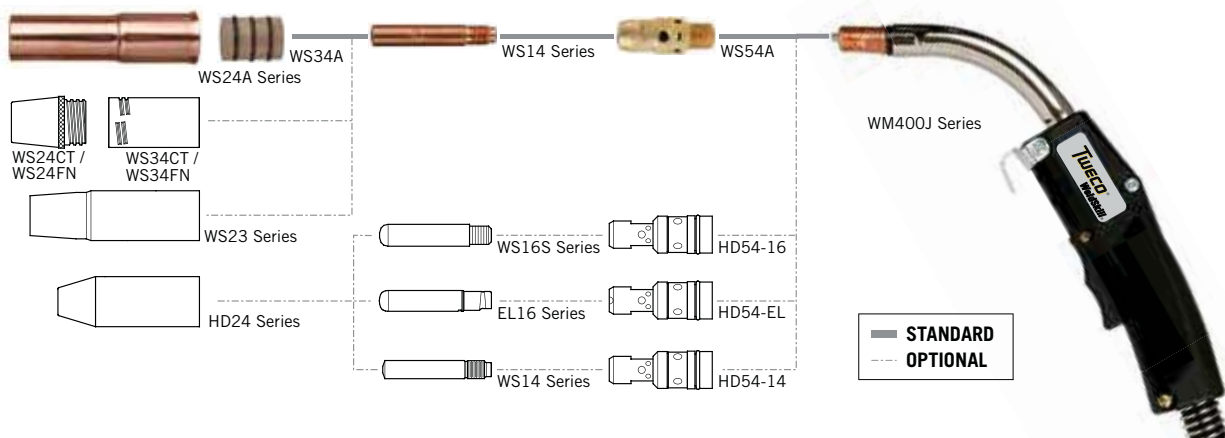
Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	15 ft (4.6 m)	WM400M-15-3545	1047-1027
Up To 1/16" (1.6 mm)	12 ft (3.6 m)	WM400M-12-116	1047-1031
	15 ft (4.6 m)	WM400M-15-116	1047-1032
	15 ft (4.6 m)	WM400M-15-116K4\$	1040-1171
	25 ft (7.6 m)	WM400M-25-116	1047-1019

Part No. MSAK354 (Stock No. 2642-2470) Control wire assembly furnished.

## Euro-Kwik Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	15 ft (4.6 m)	WM400X-15-3545	1047-1052
1/16" (1.6 mm)	15 ft (4.6 m)	WM400X-15-116	1047-1057

\$ Suffix "K4" = Knucklehead Conductor Tube – Part No. 64SFLX480 (Stock No. 1640-1113)



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
400 Amps	60%	CO <sub>2</sub> Carbon Dioxide	Up To 1/16" (1.6 mm)	Air	Medium Duty Fabrication



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